भारतीय मानक Indian Standard

IS 269 : 2015

साधारण पोर्टलैंड सीमेंट — विशिष्टि

(छठा पुनरीक्षण)

Ordinary Portland Cement — Specification

(Sixth Revision)

ICS 91.100.10

© BIS 2015



भारतीय मानक ब्यूरो

BUREAU OF INDIAN STANDARDS मानक भवन, 9 बहादुरशाह ज़फर मार्ग, नई दिल्ली-110002 MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI-110002

www.bis.org.in www.standardsbis.in

Cement and Concrete Sectional Committee, CED 02

FOREWORD

This Indian Standard (Sixth Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Cement and Concrete Sectional Committee had been approved by the Civil Engineering Division Council.

This standard was first published in 1951 and subsequently revised in 1958, 1967, 1976, 1989 and 2013. This fifth revision incorporates the experience gained with the use of this specification and brings the standard in line with the latest developments in this field.

This standard pertains to ordinary Portland cement and covers the requirements such as its manufacture, chemical and physical requirements, packing and marking. This standard also prescribes requirements for sleeper grade cement for use in manufacture of concrete sleepers for railways.

In this revision, the Indian Standard specifications pertaining to 43 and 53 grade ordinary Portland cement have been included which were previously covered separately in the Indian Standards, IS 8112: 2013 'Ordinary Portland Cement, 43 grade — Specification' and IS 12269: 2013 'Ordinary Portland Cement, 53 grade — Specification', respectively. IS 8112 and IS 12269 shall stand withdrawn subsequently. Further, following are the significant modifications incorporated in this revision:

- a) Use of industrial by-products from copper, steel and zinc industries and from oil refinery as performance improvers has been specified based on the extensive experimental research.
- b) Manufacture of cement by interblending process by intimately and uniformly blending the individually ground materials has been permitted.
- c) Uniform value of insoluble residue of not more than 5 percent has been specified irrespective of the grade of cement.
- d) Provisions for railway sleeper cement have been modified.
- e) Requirement of marking the 'best before date' of cement has been introduced.

Quantity of cement packed in bags and the tolerance requirements for the quantity of cement packed in bags shall be in accordance with the relevant provisions of the *Standards of Weights and Measures (Packaged Commodities) Rules*, 2011 and **B-1**. Any modification in these rules in respect of tolerance on quantity of cement would apply automatically to this standard.

This standard contains Table 2, Sl No. (viii) and 13.2.1 which give option to the purchaser and Table 3, Sl No. (v) and 10.2, 10.3, 10.4 and 10.4.3, which call for agreement between the purchaser and the supplier.

The composition of the Committee responsible for the formulation of this standard is given in Annex C.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2:1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

SUPPLIED BY Book Supply Bureau UNDER THE LICENSE FROM BIS FOR ITD CEMENTATION INDIA LTD. - MUMBAI ON 4/24/2018 12:44:31 PM (192.168:5.182) valid uptp 11/30/2018

Indian Standard

ORDINARY PORTLAND CEMENT — SPECIFICATION

(Sixth Revision)

1 SCOPE

This standard covers the manufacture and chemical and physical requirements of ordinary Portland cement.

2 REFERENCES

The standards given in Annex A contain provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated in Annex A.

3 TERMINOLOGY

For the purpose of this standard, the definitions given in IS 4845 shall apply.

4 CLASSIFICATION

The ordinary Portland cement shall be classified into the following categories and shall have designations as shown against each category:

a)	Ordinary Portland cement,	: OPC 33
	33 Grade	

b) Ordinary Portland cement, : OPC 43 43 Grade

c) Ordinary Portland cement, : OPC 5353 Grade

d) Ordinary Portland cement, : OPC 43S 43 Sleeper Grade

e) Ordinary Portland cement, : OPC 53S 53 Sleeper Grade

5 MANUFACTURE

5.1 Ordinary Portland cement shall be manufactured by intimately mixing together calcareous and argillaceous and/or other silica, alumina or iron oxide bearing materials, burning them at a clinkering temperature and grinding the resultant clinker so as to produce a cement capable of complying with this standard. No material shall be added after burning, other than gypsum (natural mineral or chemical, *see* Note), water, and not more than a total of 1.0 percent of air-entraining agents or other agents including colouring agents, which have proved not to be harmful.

The performance improver(s) may be added at grinding stage; and their limits of addition shall be governed by the provision under **5.1.1**. All such additions may also be done by interblending process by intimately and uniformly blending the individually ground materials so as to produce a cement capable of complying with this standard.

NOTE — Chemical gypsum shall be added provided that the performance requirements of the final product as specified in this standard are met with.

5.1.1 Limit of addition of performance improver shall be as given in Table 1 and shall be inclusive of 1.0 percent additives as mentioned above.

If a combination of above performance improvers is added, the maximum limit of total addition shall be 5 percent.

6 CHEMICAL REQUIREMENTS

When tested in accordance with the methods given in IS 4032, ordinary Portland cement, shall comply with the chemical requirements given in Table 2.

7 PHYSICAL REQUIREMENTS

Ordinary Portland cement shall comply with the physical requirements given in Table 3.

8 STORAGE

The cement shall be stored in such a manner as to permit easy access for proper inspection and identification, and in a suitable weather-tight building to protect the cement from dampness and to minimize warehouse deterioration (*see also* IS 4082).

9 MANUFACTURER'S CERTIFICATE

- **9.1** The manufacturer shall satisfy himself that the cement conforms to the requirements of this standard and, if requested, shall furnish a test certificate to this effect to the purchaser or his representative, within ten days of testing of the cement (except for 28 days compressive strength test results, which shall be furnished after completion of the test). The type and percentage addition of performance improver(s) shall also be indicated in the certificate.
- **9.2** The manufacturer shall furnish a certificate indicating the alkali content, if requested.

Table 1 Performance Improvers

(Clause 5.1.1)

Sl No.	Performance Improver	Percentage Addition by Mass	Requirement
(1)	(2)	(3)	(4)
i)	Fly ash	5	Conforming to IS 3812 (Part 1)
ii)	Granulated slag	5	Conforming to IS 12089
iii)	Silica fume	5	Conforming to IS 15388
iv)	Limestone	5	CaCO ₃ content calculated from CaO content shall not be less than 75 percent wher
			tested in accordance with IS 1760 (Part 3)
v)	Rice husk ash	5	 a) Reactive silica shall not be less than 80 percent when tested as per IS 3812 (Part 1)
			b) Pozzolanic activity index shall not be less than 90 percent when tested as per 10 of 1S 1727
			c) Loss on ignition shall not be more than 5.0 percent when tested as per IS 1727
vi)	Metakaolin	5	Conforming to IS 16354
vii)	Copper slag	5	a) Proportion of lumps exceeding 50 mm size shall not be more than 5 percent of
			the mass of slag
			b) When tested as per IS 4032 the composition of slag shall comply the following
			chemical requirements:
			1) $SiO_2: 20$ percent to 40 percent
			2) Fe ₂ O ₃ : 40 percent to 70 percent
			3) SO ₃ ,Max: 1 percent
			c) Glass content as determined by the method of optical microscope shall not be
:::\	Ctaal alag	5	less than 25 percent a) Proportion of lumps exceeding 10 mm size shall not be more than 5 percent of
viii)	Steel slag	3	a) Proportion of lumps exceeding 10 mm size shall not be more than 5 percent of the mass of slag
			b) When tested as per IS 4032 the composition of slag shall comply the following
			chemical requirements;
			1) CaO: 40 percent to 55 percent
			2) SiO ₂ : 10 percent to 20 percent
			3) MgO: 1 percent to 5 percent
			4) MnO ₂ : 0 percent to 1 percent
			5) Al ₂ O ₃ : 0.5 percent to 4 percent
			6) Fe (total): 15 percent to 30 percent
			7) P: 0.5 percent to 2 percent
			c) Glass content as determined by the method of optical microscope shall not be
			less than 25 percent
ix)	Lead-Zinc slag	5	 a) Proportion of lumps exceeding 10 mm size shall not be more than 5 percent of the mass of slag
			b) When tested as per IS 4032 the composition of slag shall comply the following chemical requirements:
			1) ZnO – 5 percent to 15 percent
			2) PbO – 0.5 percent to 2 percent
			3) $Fe_2O_3 - 30$ percent to 40 percent
			4) SiO ₂ – 15 percent to 25 percent
			5) CaO – 10 percent to 20 percent
			6) $Al_2O_3 - 10$ percent to 15 percent
			7) MgO – 1 percent to 3 percent
			c) Glass content as determined by the method of optical microscope shall not be
	0 .0	-	less than 25 percent
x)	Spent fluidized catalytic cracking equilibrium catalyst	5	Conforming to IS 1344

10 PACKING

10.1 The cement shall be packed in any of the following bags:

- a) Jute sacking bag conforming to IS 2580,
- b) Multi-wall paper sacks conforming to IS 11761,
- c) Light weight jute conforming to IS 12154,
- d) HDPE/PP woven sacks conforming to IS 11652,
- e) Jute synthetic union bags conforming to IS 12174, or
- f) Any other approved composite bag.

Bags shall be in good condition at the time of inspection.

10.1.1 The net quantity of cement per bag shall be 50 kg subject to provisions and tolerance given in Annex B.

10.2 The net quantity of cement per bag may also be 25 kg, 10 kg, 5 kg, 2 kg or 1 kg and packed in suitable bags as agreed to between the purchaser and the manufacturer but the bag shall be of the material and quality as given in with 10.1. The quantity of cement in the bags shall also be subject to tolerances as given in Annex B for 50 kg bags.

Table 2 Chemical Requirements for Ordinary Portland Cement

(*Clause* 6.1)

Sl No.	Characteristic	Requirement				
	(2)	OPC 33	OPC 43 (4)	OPC 43S (5)	OPC 53 (6)	OPC 53S
(1)	· · · · · · · · · · · · · · · · · · ·	(3)	(4)			(7)
i)	Ratio of percentage of lime to percentages of silica, alumina and iron oxide, when calculated by the formula: $\frac{\text{Cao} - 0.7 \text{ SO}_3}{2.8 \text{ SiO}_2 + 1.2 \text{ Al}_2 \text{O}_3 + 0.65 \text{ Fe}_2 \text{O}_3}$	0.66 – 1.02	0.66 – 1.02	0.80 – 1.02	0.80 – 1.02	0.80 – 1.02
ii)	Ratio of percentage of alumina to that of iron oxide, Min	0.66	0.66	0.66	0.66	0.66
iii)	Insoluble residue, percent by mass, <i>Max</i>	5.0	5.0	2.0	5.0	2.0
iv)	Magnesia, percent by mass, Max	6.0	6.0	5.0	6.0	5.0
v)	Total sulphur content calculated as sulphuric anhydride (SO ₃) percent by mass, <i>Max</i>	3.5	3.5	3.5	3.5	3.5
vi)	Loss on ignition, percent by mass, Max	5.0	5.0	4.0	4.0	4.0
vii)	Chloride content, percent by mass, Max	0.1	0.1	0.1	0.1	0.1
	•	0.05 (for	0.05 (for	0.05 (for	0.05 (for	0.05 (for
		prestressed	prestressed	prestressed	prestressed	prestressed
		structures)	structures)	structures)	structures)	structures)
viii)	Alkali content	•	,	(see Note 1)	ŕ	

viii) Alkali content

1 Alkali aggregate reactions have been noticed in aggregates in some parts of the region. On large and important jobs where the concrete is likely to be exposed to humid atmosphere or wetting action, it is advisable that the aggregate be tested for alkali aggregate reaction. In the case of reactive aggregates, the use of cement with alkali content below 0.6 percent expressed as sodium oxide (Na₂O+ 0.658 K₂O), is recommended. Where, however, such cements are not available, use of alternative means may be resorted to for which a reference may be made to appropriate provisions on durability in the concrete codes. If so desired by the purchaser, the manufacturer shall carry out test for alkali content.

2 Cement used for railway sleepers shall additionally satisfy the following chemical/mineralogical requirements:

a) Tricalcium aluminate content, percent by mass, Max

10.0 45.0

b) Tricalcium silicate, percent by mass, Min

The tricalcium aluminate content (C3A) and tricalcium silicate content (C3S) are calculated by the formula:

 $C_3A = 2.65 (Al_2O_3) - 1.69 (Fe_2O_3)$

 $C_3S = 4.07 \text{ (CaO)} - 7.60 \text{ (SiO}_2) - 6.72 \text{ (Al}_2O_3) - 1.43 \text{ (Fe}_2O_3) - 2.85 \text{ (SO}_3)$

where each symbol in brackets refers to the percent (by mass of total cement) of the oxide.

10.3 Supplies of cement in drums or in bulk may be made by arrangement between the purchaser and the supplier (manufacturer or stockist).

NOTE - A single bag or container containing 1 000 kg and more net quantity of cement, shall be considered as the bulk supply of cement. Supplies of cement may also be made in intermediate bags/containers, for example, drums of 200 kg, by agreement between the purchaser and the manufacturer.

- **10.4** When cement is intended for export and if the purchaser so requires, packing of cement may be done in bags or in drums with net quantity of cement per bag or drum as agreed to between the purchaser and the manufacturer.
- 10.4.1 For this purpose, the permission of the certifying authority shall be obtained in advance for each export order.
- 10.4.2 The words 'FOR EXPORT' and the net quantity of cement per bag/drum shall be clearly marked in indelible ink on each bag/drum.
- 10.4.3 The packing material shall be as agreed to between the manufacturer and the purchaser.

10.4.4 The tolerance requirements for the quantity of cement packed in bags/drum shall be as given in 10.2.1 except the net quantity which shall be equal to or more than the quantity in 10.4.

11 MARKING

- 11.1 Each bag or drum of cement shall be legibly and indelibly marked with the following:
 - a) Manufacturer's name and his registered trademark, if any;
 - The name and designation of the ordinary Portland cement as applicable (see 4);
 - Net quantity, in kg;
 - d) The words 'Use no Hooks' on the bags;
 - Batch/control unit number in terms of week, month and year of packing;
 - Best before date (that is, 3 months from date f) of packing);
 - Need for testing of cement more than 3 months old to check conformity before its use.
 - Address of the manufacturer; and

Table 3 Physical Requirements for Ordinary Portland Cement

(Clause 7)

Sl No.	Characteristic	Requirement			Method of Test, Ref to		
		OPC 33	OPC 43	OPC 43S	OPC 53	OPC 53S	,
(1)	(2)	(3)	(3)	(3)	(3)	(3)	(4)
i) ii)	Fineness, m ² /kg, <i>Min</i> Soundness:	225	225	370	225	370	IS 4031 (Part 2)
	a) By Le-Chatelier method, mm, <i>Max</i>b) By autoclave test method, percent, <i>Max</i>	10 0.8 see Note 1	10 see Note 1	5 0.8 see Note 1	10 see Note 1 0.8	5 0.8 see Note 1	IS 4031 (Part 3)
iii) iv)	Setting time: a) Initial, min, <i>Min</i> b) Final, min, <i>Max</i> Compressive strength,	$\begin{array}{c} 30 \\ 600 \end{array} \} see \text{ Note 2}$	30 see Note 2	$60 \atop 600$ see Note 2	$\begin{cases} 30 \\ 600 \end{cases}$ see Note 2	60 see Note 2	IS 4031 (Part 5) IS 4031 (Part 6)
ŕ	MPa (see Note 4): a) 72 ± 1 h, Min b) 168 ± 2 h, Min c) 672 ± 4 h, Min Max	16 22 33 48	23 33 43 58	23 37.5 43	27 37 53	27 37.5 53	, ,
v)	Transverse strength (optional)	See Notes 3 and 4	See Notes 3 and 4	See Notes 3 and 4	See Notes 3 and 4	See Notes 3 and 4	IS 4031 (Part 8)

NOTES

1 In the event of cements failing to comply with any one or both the requirements of soundness specified in the above table, further tests in respect of each failure shall be made as described in IS 4031 (Part 3), from another portion of the same sample after aeration. The aeration shall be done by spreading out the sample to a depth of 75 mm at a relative humidity of 50 to 80 percent for a total period of 7 days. The expansion of cements so aerated shall be not more than 5 mm and 0.6 percent when tested by Le-Chatelier method and autoclave test respectively. For OPC 43S and OPC 53S, the requirement of soundness of unaerated cement shall be maximum expansion of 5 mm when tested by the Le-Chatelier method.

- 2 If cement exhibits false set, the ratio of final penetration measured after 5 min of completion of mixing period to the initial penetration measured exactly after 20 s of completion of mixing period, expressed as percent, shall be not less than 50. In the event of cement exhibiting false set, the initial and final setting time of cement when tested by the method described in IS 4031 (Part 5) after breaking the false set, shall conform to the value given in the above table.
- **3** By agreement between the purchaser and the manufacturer, transverse strength test of plastic mortar in accordance with the method described in IS 4031 (Part 8) may be specified. The permissible values of the transverse strength shall be mutually agreed to between the purchaser and the supplier at the time of placing the order.
- 4 Notwithstanding the compressive and transverse strength requirements specified as per the above table, the cement shall show a progressive increase in strength from the strength at 72 h.
- j) Type and percentage of performance improver(s) added, in case of addition of performance improvers.
- **11.2** Similar information shall be provided in the delivery advices accompanying the shipment of packed or bulk cement and on cement drums (*see* **10.3**).

11.3 BIS Certification Marking

The cement may also be marked with the Standard Mark.

11.3.1 The use of the Standard Mark is governed by the provisions of the *Bureau of Indian Standards Act*, 1986 and the Rules and Regulations made thereunder. The details of conditions under which a license for the use of the Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

12 SAMPLING

12.1 A sample or samples for testing may be taken by

the purchaser or his representative, or by any person appointed to superintend the work for the purpose of which the cement is required or by the latter's representative.

- **12.1.1** The samples shall be taken within three weeks of the delivery and all the tests shall be commenced within one week of sampling.
- **12.1.2** When it is not possible to test the samples within one week, the samples shall be packed and stored in air-tight containers and tested at the earliest but not later than 3 months since the receipt of samples for testing.
- **12.2** In addition to the requirements of **12.1**, the methods and procedure of sampling shall be in accordance with IS 3535.
- **12.3** The manufacturer or the supplier shall afford every facility, and shall provide all labour and materials for taking and packing the samples for testing the cement and for subsequent identification of cement sampled.

13 TESTS

13.1 The sample or samples of cement for test shall be taken as described in **12** and shall be tested in the manner described in the relevant clauses.

13.2 Independent Testing

- **13.2.1** If the purchaser or his representative requires independent tests, the samples shall be taken before or immediately after delivery at the option of the purchaser or his representative, and the tests shall be carried out in accordance with this standard on the written instructions of the purchaser or his representative.
- **13.2.2** The manufacturer/supplier shall supply, free of charge, the cement required for testing. Unless otherwise specified in the enquiry and order, the cost of the tests shall be borne as follows:
 - a) By the manufacturer/supplier, if the results show that the cement does not comply with

- the requirements of this standard, and
- b) By the purchaser, if the results show that the cement complies with the requirement of this standard.
- **13.2.3** After a representative sample has been drawn, tests on the sample shall be carried out as expeditiously as possible (*see* **12.1.1** and **12.1.2**).

14 REJECTION

- **14.1** Cement may be rejected, if it does not comply with any of the requirements of this specification.
- 14.2 Cement remaining in bulk storage at the factory, prior to shipment, for more than six months, or cement in bags, in local storage such as, in the hands of a vendor for more than 3 months after completion of tests, shall be retested before use and shall be rejected, if it fails to conform to any of the requirements of this specification.

ANNEX A

(Clause 2)

LIST OF REFERRED INDIAN STANDARDS

IS No.	Title	IS No.	Title
1344 : 1981	Specification for calcined clay		strength of hydraulic cement (other
	pozzolana (second revision)		than masonry cement) (first revision)
1727:1967	Methods of test for pozzolanic	(Part 8): 1988	Determination of transverse and
	materials (first revision)		compressive strength of plastic
1760	Methods of chemical analysis of		mortar using prism (first revision)
(Part 3): 1992	limestone, dolomite and allied	4032 : 1985	Methods of chemical analysis of
	materials: Part 3 Determination of		hydraulic cement (first revision)
	iron oxide, alumina, calcium oxide	4082 : 1996	Recommendations on stacking and
	and magnesia (first revision)		storage of construction materials and
2580 : 1995	Textiles — Jute sacking bags for		components at site (second revision)
	packing cement — Specification	4845 : 1968	Definitions and terminology relating
	(third revision)		to hydraulic cement
3535 : 1986	Methods of sampling hydraulic	4905 : 1968	Methods for random sampling
	cements (first revision)	11652 : 2000	Specification for high density
3812	Specification for pulverized fuel ash:		polyethylene (HDPE)/polypropylene
(Part 1): 2013	Part 1 For use as pozzolana in		(PP) woven sacks for packing cement
	cement, cement mortar and concrete	11561 1005	(second revision)
4021	(third revision)	11761 : 1997	Specification for multi-wall paper
4031	Methods of physical tests for	12000 1005	sacks for cement (first revision)
(D (2) 1000	hydraulic cement	12089 : 1987	Specification for granulated slag for
(Part 2): 1999	Determination of fineness by specific		manufacture of Portland slag
	surface by Blaine airpermeability	10154 1007	cement
(David 2) . 1000	method (second revision)	12154 : 1987	Light weight jute bags for packing
(Part 3): 1988	Determination of soundness (first	12174 : 1987	cement
(Dant 5) , 1000	revision)	121/4:198/	Jute synthetic union bags for packing
(Part 5): 1988	Determination of initial and final	15388 : 2003	cement Specification for silica fuma
(Dant () , 1000	setting times (first revision)		Specification for silica fume
(Part 6): 1988	Determination of compressive	16354 : 2015	Specification for metakaolin

ANNEX B

(Foreword and Clause 10.1.1)

TOLERANCE REQUIREMENTS FOR THE QUANTITY OF CEMENT PACKED IN BAGS

B-1 The average of the net quantity of cement packed in bags at the plant in a sample shall be equal to or more than 50 kg. The number of bags in a sample shall be as given below:

Batch Size	Sample Size
100 - 150	20
151 - 280	32
281 - 500	50
501 - 1 200	80
1 201 - 3 200	125
3 201 and over	200

The bags in a sample shall be selected at random. For methods of random sampling, IS 4905 may be referred to.

- **B-1.1** The number of bags in a sample showing a minus error greater than 2 percent of the specified net quantity (50 kg) shall be not more than 5 percent of the bags in the sample. Also the minus error in none of such bags in a sample shall exceed 4 percent of the specified net quantity of cement in the bag.
- **B-1.2** In case of a wagon/truck load of up to 25 tonne, the overall tolerance on net quantity of cement shall be 0 to 0.5 percent.

NOTE — The mass of a jute sacking bag to hold 50 kg of cement is 531 g, the mass of a 6-ply paper bag to hold 50 kg of cement is approximately 400 g, the mass of a light weight jute bag to hold 50 kg of cement is approximately 450 g, the mass of a HDPE/PP woven sack to hold 50 kg of cement is approximately 70 g/71 g respectively, and the mass of a jute synthetic union bag to hold 50 kg of cement is approximately 420 g.

SUPPLIED BY Book Supply Bureau UNDER THE LICENSE FROM BIS FOR ITD CEMENTATION INDIA LTD. - MUMBAI ON 4/24/2018 12:44:31 PM (192.168:5.182) valid uptp 11/30/2018

ANNEX C

(Foreword)

COMMITTEE COMPOSITION

Cement and Concrete Sectional Committee, CED 02

	ation

Delhi Tourism and Transportation Development Corporation Ltd, New Delhi

ACC Ltd. Mumbai

Ambuja Cements Limited, Mumbai

Atomic Energy Regulatory Board, Mumbai

Builders' Association of India, Mumbai

Building Materials and Technology Promotion Council, New Delhi

Cement Manufacturers' Association, Noida

CSIR-Central Building Research Institute, Roorkee

CSIR-Central Road Research Institute, New Delhi CSIR-Structural Engineering Research Centre, Chennai

Central Public Works Department, New Delhi

Central Soil and Materials Research Station, New Delhi

Central Water Commission, New Delhi

Conmat Technolgies Pvt Ltd, Kolkata

Construction Chemicals Manufacturers' Association, Mumbai

Delhi Development Authority, New Delhi

Engineers India Limited, New Delhi

Fly Ash Unit, Deptt of Science and Technology, New Delhi Gammon India Limited, Mumbai

Hindustan Construction Company Ltd, Mumbai

Housing and Urban Development Corporation Limited, New Delhi

Indian Association of Structural Engineers, New Delhi

Indian Concrete Institute, Chennai

Indian Institute of Technology Madras, Chennai

Indian Institute of Technology Roorkee, Roorkee

Indian Roads Congress, New Delhi

Representative(s)

SHRI JOSE KURIAN (Chairman)

Shri S. A. Khadilkar

SHRI RAMAN SADANAND PARULEKAR (Alternate)

Shri J. P. Desai

Shri C. M. Dordi (Alternate)

Shri L. R. Bishnoi

Shri Saurav Acharya (Alternate)

REPRESENTATIVE

Shri J. K. Prasad

Shri C. N. Jha (Alternate)

DR K. C. NARANG

DR S. K. HANDOO (Alternate)

Shri S. K. Singh

SHRI SUBHASH GURRAM (Alternate)

DR RAKESH KUMAR

Dr K. Ramanjaneyulu

Shri P. Srinivasan (Alternate)

Shri A. K. Garg

Shri Rajesh Khare (Alternate)

Shri Murari Ratnam

SHRI S. L. GUPTA (Alternate)

DIRECTOR (CMDD) (N&W)

DEPUTY DIRECTOR (CMDD) (NW&S) (Alternate)

Dr A. K. Chatterjee

SHRI SAMIR SURLAKER

SHRI UPEN PATEL (Alternate)

CHIEF ENGINEER (DESIGN)

Executive Engineer (Design) (Alternate)

SHRI RAJANJI SRIVASTAVA

Shri Anurag Sinha (Alternate)

Shri Chander Mohan

SHRI VENKATARAMANA N. HEGGADE SHRI MANISH MOKAL (*Alternate*)

Dr Chetan Haazaree

Shri Manohar Cherala (Alternate)

SHRI DEEPAK BANSAL

 $Prof\ Mahesh\ Tandon$

Shri Ganesh Juneja (Alternate)

Shri Vivek Naik

Secretary General (Alternate)

Dr Devdas Menon

DR MANU SANTHANAM (Alternate)

DR V. K. GUPTA

DR BHUPINDER SINGH (Alternate)

Secretary General Director (Alternate)

Organization

Institute for Solid Waste Research & Ecological Balance, Visakhapatnam

Lafarge India Pvt Ltd, Mumbai

Military Engineer Services, Engineer-in-Chief's Branch, Army HQ, New Delhi

Ministry of Road Transport & Highways, New Delhi

National Council for Cement and Building Materials, Ballabgarh

National Test House, Kolkata

Nuclear Power Corporation of India Ltd, Mumbai

OCL India Limited, New Delhi

Public Works Department, Govt of Tamil Nadu, Chennai

The India Cements Limited, Chennai

The Indian Hume Pipe Company Limited, Mumbai

The Institution of Engineers (India), Kolkata

The National Institute of Engineering, Mysore

The Ramco Cements Ltd, Chennai

Ultra Tech Cement Ltd, Mumbai

Voluntary Organization in Interest of Consumer Education, New Delhi

In personal capacity [B-803, Gardenia Building, Malard (East), Mumbail

In personal capacity (36, Old Sneh Nagar, Wardha Road, Nagpur)

In personal capacity (EA-92, Maya Enclave, Hari Nagar, New Delhi)

In personal capacity (E-1, 402, White House Apartments, R.T. Nagar, Bangalore)

BIS Directorate General

Representative(s)

Dr N. Bhanumathidas Shri N. Kalidas (*Alternate*)

Ms Madhumita Basu

SHRI YAGYESH KUMAR GUPTA (Alternate)

Maj Gen S. K. Srivastav Shri Man Singh (*Alternate*)

REPRESENTATIVE

Shri V. V. Arora

DR M. M. ALI (Alternate)

SHRI B. R. MEENA

SHRIMATI S. A. KAUSHIL (Alternate)

Shri Arvind Shrivastava

Shri Raghupati Roy (Alternate)

Dr S. C. Ahluwalia

Superintending Engineer

Executive Engineer (Alternate)

Dr D. Venkateswaran

SHRI S. GOPINATH (Alternate)

Shri P. R. Bhat

Shri S. J. Shah (Alternate)

Dr H. C. VISVESVARAYA Shri S. H. Jain (*Alternate*)

DR N. SURESH

Shri H. N. Ramathirtha (Alternate)

Shri Balaji K. Moorthy

Shri Anil Kumar Pillai (Alternate)

Dr Subrato Chowdhury Shri Biswajit Dhar (*Alternate*)

`

SHRI M. A. U. KHAN

Shri H. Wadhwa (Alternate)

SHRI L. K. JAIN

SHRI A. K. JAIN

SHRI R. C. WASON

Shri S. A. Reddi

Shri B. K. Sinha, Scientist 'E' and Head (Civ Engg) [Representing Director General (*Ex-officio*)]

Member Secretaries

SHRI SANJAY PANT Scientist 'E' (Civ Engg), BIS

and

SHRI S. ARUN KUMAR Scientist 'C' (Civ Engg), BIS

Cement, Pozzolana and Cement Additives Subcommittee, CED 2:1

Organization

Representative(s)

In personal capacity (E-1, 402, White House Wardha Road, Nagpur)

SHRI S. A. REDDI (Convener)

SHRI ATIL PARIKH

20 Microns Ltd, Mumbai

SHRI SUNIL MISTRY (Alternate)

ACC Ltd, Mumbai

Shri S. A. Khadilkar

Shri Raman Sadanand Parulekar (Alternate)

BY Book Supply Bureau UNDER THE LICENSE FROM BIS FOR ITD CEMENTATION INDIA LTD. - MUMBAI ON 4/24/2018 12:44:31 PM (192.168.5.182) valid uptp 11/30/2018

SUPPL

Organization

AIMIL Ltd, New Delhi

Ambuja Cements Ltd, Ahmedabad

Building Materials and Technology Promotion Council, New Delhi

Cement Corporation of India Ltd, New Delhi

Cement Manufactuters' Association, Noida

CSIR-Central Building Research Institute Roorkee

CSIR-Central Road Research Institute, New Delhi

Central Electricity Authority, New Delhi

Central Pollution Control Board, Delhi

Central Public Works Department, New Delhi

Central Soil and Materials Research Station, New Delhi

Dalmia Cement (Bharat) Limited, New Delhi

Elkem South Asia Pvt Ltd, Navi Mumbai

Fly Ash Unit, Ministry of Science and Technology, New Delhi Gammon India Limited, Mumbai

Gujarat Engineering Research Institute, Vadodara

Hindustan Construction Company Limited, Mumbai

Indian Concrete Institute, Chennai

Institute for Solid Waste Research & Ecological Balance (INSWAREB), Visakhapatnam

Lafarge India Limited, Mumbai

Maharashtra Engineering Research Institute, Nasik

Military Engineer Services, Engineer-in-Chief Branch, Army HQ, New Delhi

Ministry of Commerce & Industry (DIPP), New Delhi

National Council of Cement and Building Materials, Ballabgarh

National Hydrolectric Power Corporation Limited, Faridabad National Test House, Kolkata

NTPC Ltd, New Delhi

OCL India Limited, New Delhi

Public Works Department, Govt of Tamil Nadu, Chennai

Ready Mixed Concrete Manufacturers' Association, Mumbai

Representative(s)

Dr V. M. Sharma Shri Aman Khullar (*Alternate*)

Shri J. P. Desai

Shri C. M. Dordi (Alternate)

Shri J. K. Prasad

Shri C. N. Jha (Alternate)

SHRIMATI SARASWATHI DEVI

Ms Bibha Kumari (Alternate)

Dr D. Venkateswaran Shri S.K. Saxena (*Alternate*)

SHRI S. K. SINGH

SHRI MICKY M. DELBEHRA (Alternate)

SHRI J. B. SENGUPTA

SHRI Y. K. SHARMA

Shri Mohan Kumar (Alternate)

Shri J. S. Kamyotra

Shri P. K. Gupta (Alternate)

Shri A. K. Garg

Shri Rajesh Khare (Alternate)

 $Shri\ Murari\ Ratnam$

Shri N. Siva Kumar (Alternate)

DR K. C. NARANG

Shri C. S. Sharma (Alternate)

Shri Brajesh Malviya

SHRI SURENDRA SHARMA (Alternate)

SHRI CHANDER MOHAN

Shri Avinash Y. Mahendrakar Shri Manish Mokal (*Alternate*)

Shri J. C. Chaudhary

Shri R. H. Fafer (Alternate)

SHRI AVINASH HARDE
DR CHETAN HAZAREE (Alternate)

DR ANANT M. PANDE

Secretary General (Alternate)

Dr N. Bhanumathidas Shri N. Kalidas (*Alternate*)

SHRI M. K. CHAUDHARY

Shri Yagyesh Kumar Gupta (Alternate)

SCIENTIFIC RESEARCH OFFICER

Assistant Research Officer (Alternate)

Brig S. B. Vajramatti

Shri Subodh Kumar (Alternate)

INDUSTRIAL ADVISER

SENIOR DEVELOPMENT OFFICER (Alternate)

DR M. M. ALI

 $Dr\ S.\ Harsh\ ({\it Alternate})$

Shri A. K. Jain

Shri D. V. S. Prasad

Dr Moitrayee Devi (Alternate)

Shri Masoom Ali

Dr S. C. Ahluwalia

JOINT CHIEF ENGINEER (IRRIGATION)
EXECUTIVE ENGINEER (Alternate)

EXECUTIVE ENGINEER (Atternati

Shri Vijaykumar R. Kulkarni

Organization

Tamil Nadu Minerals Limited, Chennai

Tata Steel Ltd, Jamshedpur

The Ramco Cements Ltd, Chennai

Ultra Tech Cement Ltd, Mumbai

In personal capacity (Type IV/17, President's Estate, New Delhi)

Representative(s)

Shri M. Boopathy

SHRI S. KANNADASAN (Alternate)

SHRI A. S. REDDY

SHRI VIPUL MOHAN KORRANE (Alternative)

Shri Balaji K. Moorthy

Shri Anil Kumar Pillai (Alternate)

SHRI SUBRATO CHOWDHURY

SHRI M. R. KALGAL (Alternate)

Shri K. H. Babu

Panel for Revision of Cement Standards, CED 2:1/P1

Organization

In personal capacity (Type IV/17, President's Estate, New Delhi)

AIMIL Ltd, New Delhi

Cement Manufacturers' Association, Noida

CSIR-Central Building Research Institute, Roorkee

Central Public Works Department, New Delhi

Military Engineer Services, Engineer-in-Chief's Branch, Army HQ, New Delhi

National Council for Cement and Building Materials, Ballabgarh

Ready Mixed Concrete Manufacturers' Association, Mumbai

Representative(s)

Shri K. H. Babu (Convener)

DR V. M. SHARMA

SHRI AMAN KHULLAR (Alternate)

Dr D. Venkateshwaran

Shri R. K. Kamparia (Alternate)

Dr A. K. Minocha

Dr Neeraj Jain (Alternate)

Shri A. K. Garg

Shri Rajesh Khare (Alternate)

Brig Sandeep Rawat

LT COL GAURAV KAUSHIK (Alternate)

DR S. HARSH

DR U. K. MANDAL (Alternate)

Shri Vijaykumar R. Kulkarni Shri S. D. Govilkar (*Alternate*)

Bureau of Indian Standards

BIS is a statutory institution established under the Bureau of Indian Standards Act, 1986 to promote harmonious development of the activities of standardization, marking and quality certification of goods and attending to connected matters in the country.

Copyright

BIS has the copyright of all its publications. No part of these publications may be reproduced in any form without the prior permission in writing of BIS. This does not preclude the free use, in the course of implementing the standard, of necessary details, such as symbols and sizes, type or grade designations. Enquiries relating to copyright be addressed to the Director (Publications), BIS.

Review of Indian Standards

Amendments are issued to standards as the need arises on the basis of comments. Standards are also reviewed periodically; a standard along with amendments is reaffirmed when such review indicates that no changes are needed; if the review indicates that changes are needed, it is taken up for revision. Users of Indian Standards should ascertain that they are in possession of the latest amendments or edition by referring to the latest issue of 'BIS Catalogue' and 'Standards: Monthly Additions'.

This Indian Standard has been developed from Doc No.: CED 02 (7966).

Amendments Issued Since Publication

Date of Issue	Text Affected
-	Date of Issue

BUREAU OF INDIAN STANDARDS

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002

Telephones: 2323 0131, 2323 3375, 2323 9402 Website: www.bis.org.in

Regional	Offices:	Telephones
Central	: Manak Bhavan, 9 Bahadur Shah Zafar Marg NEW DELHI 110002	$\begin{cases} 2323 & 7617 \\ 2323 & 3841 \end{cases}$
Eastern	: 1/14 C.I.T. Scheme VII M, V. I. P. Road, Kankurgachi KOLKATA 700054	£ 2337 8499, 2337 8561 2337 8626, 2337 9120

260 3843 Northern: SCO 335-336, Sector 34-A, CHANDIGARH 160022 260 9285

Southern: C.I.T. Campus, IV Cross Road, CHENNAI 600113 2254 1216, 2254 1442 2254 2519, 2254 2315

2832 9295, 2832 7858 : Manakalaya, E9 MIDC, Marol, Andheri (East) Western MUMBAI 400093 2832 7891, 2832 7892

AHMEDABAD. BENGALURU. BHOPAL. BHUBANESHWAR. COIMBATORE. DEHRADUN. **Branches:**

FARIDABAD. GHAZIABAD. GUWAHATI. HYDERABAD. JAIPUR. KOCHI. LUCKNOW.

NAGPUR. PARWANOO. PATNA. PUNE. RAJKOT. VISAKHAPATNAM.